



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.9601

Job Sheet 168259



Part No: 646.9601

Job Qty: 4 ea

Part Name: Upper Cutter Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/13/17

Job Tracking No:

Due Date: 11/16/17

Created By: Linda Lacelle

Type: Stock

Description:

Customer: Agrimuster (CAGRI02)

Emungalan Road Katherine, N Territory, 0850 Australia

Note: DWG REV N/C IPP REV:A 12.08.13 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		11/16/17	0.00	0.00	Start Up Stores/Pkg-2		
110	Packaging	4 pcs		11/16/17	0.00	0.00	Packaging1		
120	Small Fab	4 pcs		11/16/17	0.00	1.86	Small Fab		
130	QC	4 pcs		11/16/17	0.00	0.00	QC5		
140	Packaging	4 pcs		11/16/17	0.00	0.00	Packaging3		
150	QC21-SA	4 Ea		11/16/17	0.00	0.00	QC21		

Part Op 120 - Assemble as per dwg and apply loctite 598 on all faying surfaces per note 2. A/R RTV LOCTITE

Descriptions: 598:

140 - ***IDENTIFY AS PER IAW MPP-120***

CK039

DAS DEC 22 2017
21
9-55

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	646.9701 5025282	4	3	0	0
	646.9811 5012212	4	20	0	0
	MS21042L08 FM138333-3	12	2,967	0	0
	MS27039-08-19 5006968	12	819	0	0
	NAS1149FN832P 5020604	24	3,722	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S025911



Upper Cutter Assembly

PART NO: 646.9601

Revision:

Operation:

Change No:

Start up Operation

Mfg Date: 12/21/17

Job No: 168259

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